

MEN'S DRAWERS.

105 Knit on plain machine.

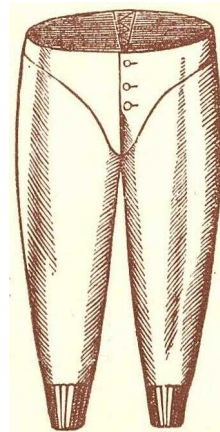
1. Knit with medium fine yarn on either a
2. 72, 80, or 96 needle cylinder with
3. Every fourth needle out of the cylinder.
4. Commence with set-up and knit ordinary rib-top,
5. About 5 inches long with medium tight stitch.
6. Place needles in all empty needle-cylinder grooves,
7. And lift stitches on them from the side needles.
8. Now lift entirely out of needle-cylinder,
9. All needles with their stitches on, on back, or
10. Back of the centre cylinder-line BD.
11. Permit the needles with their stitches on,
12. To lie on the inside of needle-cylinder.
13. Knit the balance of each leg in two pieces,
14. Knitting flat-web straight on one side,
15. And gradually widen out on the other.
16. The widening is done each four rows knit,
17. For about 6 inches, and then widen
18. Each 10 rows knit until all needles are in cylinder.
19. Then knit about 18 inches to the seat ;
20. After which the flat-web is continued for
21. 18 inches more, on all the needles, to form
22. The waist portion of body above the seat.

106. *The other half of leg* is knit in the same manner by, first removing the needles on which first part, of leg was knit and replacing in cylinder the needles with their stitches on, which were left on the inside of needle-cylinder.

Make Widenings with exactly the same number of rounds between, so the two narrowed sides of leg will come evenly together and the two straight sides come out evenly when sewed up.

A *square piece* knit on about 30 to 40 needles is inserted in the seat of the drawers so that the opposite corners will extend down between the seams of each leg. The drawers are finished by sewing the side seams with the flat-web seaming-stitch. See page 29. The top and front are lined and bound off and finished with button holes and buttons in the usual manner.

Drawers are very easily made. The process is simple and sufficiently rapid to make the work very practical for family use. Two pairs can be made in one day, the yarn costing about 45 cents for each pair and the drawers are easily worth \$2.00 per pair.



107. *Drawers with 1 and 1 rib bottom.* The machines which have ribbers will make the bottom end of drawers with 1 and 1 real rib (in place of the ordinary rib, which of necessity must be made upon the plain machines.) We would recommend the lower end of drawers to be made with 1 and 1 real rib. After the rib is knit about 5 inches long, the stitches of rib-needles are transferred to the machine needles, and the ribber removed. The drawers are then made as described above.

All-rib drawers can be made on the plan of narrowing a stocking, that is, reversing the method by widening in place of narrowing so that when the widening is completed, with all needles in the cylinder and all in a 1 and 1 dial, the wide portion of the rib will make the upper part of the leg to the knee, after which the web is knit very loose, sufficiently long to reach to the top of the waist. The web is then cut down to the seat of the drawers. A second leg is made in the same manner, then finished according to the above instructions.