

72. *Flat-web-cap-heel.* The cap-heel can be made on flat-web by knitting one half of the heel first on 1/4 of the needles and applying the instruction for regular cap-heel as far as it can be applied to the system of knitting only half of the heel at once. By studying the principle carefully, any average operator should be able to work it out without any special instruction.

73. *Flat-web-toe.* Raise out of action 1/4 of the needles on each side of the flat-web, and knit the toe on the centre or middle half, exactly the same as the toe of a circular stocking, (see page 17, No. 34, only narrow down the needles in the first

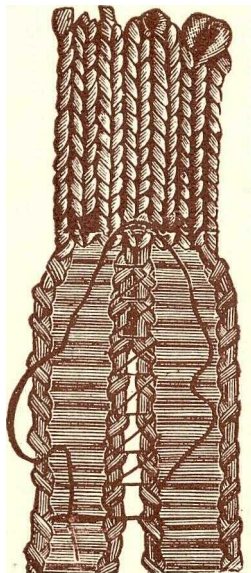
part of the toe to correspond to the size of stocking and number of stitches used.

48 *All sizes of stockings.* Children's and misses' hose, can be made flat-web at the rate of 1/2 to 1 dozen a day by a good operator, which renders flat-web knitting, thoroughly practical for family use, and especially so, as the flat-web hose has the advantage of being full-fashioned or narrowed in the ankle the same as the best English, French and German hose, usually purchased in the stores, which are made exactly as children's flat-web-stockings herein described, with selvedge seam up the back of leg.

SEAMING FLAT-WEB.

74. *The cut represents :*

1. Two pieces of flat-web, 3 stitches in each.
2. The upper half is turned over and represents
3. The right side of the knitting apparently without
4. Seam when properly sewed together (see top of cut).
5. When properly done, it will appear
6. As if knit, without the appearance of a seam.
7. The sewing should always be done, when possible
8. The same direction as the web was knit, and
9. Always done from the inside of the web.
10. the middle stitch of each web as shown
11. In the lower half of cut is ravelled out, so
12. The stitches to be sewed, can be readily seen.
13. There are three stitches which appear in
14. The selvedge. Only one, the shortest one is
15. The right stitch to be taken in sewing.
16. It will be known as the "Inside-stitch,"



17. As shown by the needle and the thread.
18. Which passes through the inside small stitches.

75. Taking the stitches :

1. Pass the needle through the short or small
2. Inside stitch on the right ;
3. Then pass through the corresponding stitch on
4. The other side of web, on the left,
5. Draw the needle with thread, through the
6. Two stitches as shown in lower end of cut :
7. Again pass the needle through the right stitch.
8. Then through the left stitch and draw
9. The yarn through until the web is
10. Drawn close together, and looks like
11. Regular knitting on the right side of web.
12. Damping and pressing with a hot iron will
13. Help the operator in finding the stitches,
14. Which are to be taken while sewing.