

FULL-FASHIONED STOCKING.

(*Flat-web-full size.*

64. *Narrowed ankle :*


1. Commence stocking with hem top and
2. Knit leg about 12 inches or about 120 rounds.
3. Stop yarn-carrier at the back or at A.
4. Narrow ankle directly on front of machine and
5. Knit the largest possible flat-web, as follows :
 6. Lift out of cylinder, one needle at front or C.
 7. Place its stitch on next needle to the right.
 8. Raise out of action with a hard twisted cord,
 9. 15 to 18 needles on right of empty groove, or
 10. Sufficient to allow the cam action to reverse and
 11. Pass under the raised needles on the right.
 12. Place yarn in take-up-spring, or regulate the
 13. Lock or take-up for flat-web as required. See page 12.
 14. Turn crank forward until cams pass under raised needles.
15. Stop yarn-carrier at the back or at A.
16. Knit back to left and stop carrier at back or at A.
17. Put down the needles up on the right hand side and
18. Raise out of action with a hard twisted cord
19. 15 to 18 needles on the left of empty groove ;
20. Continue knitting in same direction until cams
21. Pass under raised needles ; Stop carrier at A.
22. Knit back and stop carrier at back or at A.
23. Put down needles on left and raise on right ;
24. Continue in the same manner raising, and
25. Putting down needles on each side, until
26. 5 or 6 rows flat-web are knit on all needles except one.
27. Now narrow on each side of the flat-web
28. Two needles away from the selvedge edges,
29. That is, narrow 3rd needle on each side on to the 4th,
30. And so on until ankle is sufficiently narrowed, or

31. About 12 to 14 needles less than the leg.
32. Knit ankle 3 or 4 inches or about 35 to 50 rounds.

65. *Replacing needles :*

1. The needles taken out to narrow ankle are
2. Replaced before making heel, as follows :
3. Lift out of machine two needles on each side of web,
4. Place them into grooves, one groove away from work.
5. Place needles into the two empty grooves on each side.
6. Lift stitches on these needles from side needles.
7. Knit 4 rows flat-web and repeat, widening
8. Each three or four rows knit, until all needles
9. Are placed in cylinder. Knit round or cap-heel.
10. Knit foot circular-web and any style of toe desired.

66. *Two cylinders* may be used for a full-fashioned stocking, by narrowing from 72 cylinder or stitches down to GO or from an 84 cylinder or stitches down to 72. After narrowing is finished as described, remove the work from the larger cylinder, and place the smaller cylinder in the machine, and transfer the stitches to the needles, placing the two stitches nearest the selvedge edges, over the two adjacent needles at the front or at C. Knit the ankle circular-web, then make heel on the front or narrowed side of stocking. Knit foot circular and toe in any manner desired.

 *The widening* preparatory to knitting heel should be done quickly, with very few rounds knit between as the last 6 or 8 needles are put in. One row less between each widening will help the form of the heel. Regulate the number of rounds between each widening, according to size and in such manner as will produce a good shape, after heel is made and pressed.